

## H-SERIES PRODUCT DESCRIPTION

The World's leading thin film coating. **Cerakote® H-Series** is a line of ceramic-polymer hybrid coatings designed to provide unmatched performance with an attractive and desirable finish.

**Cerakote® H-Series** coatings provide exceptional corrosion protection, hardness, adhesion, flexibility, impact, chemical and wear resistance. These industry leading performance characteristics are all achieved at low film thickness, making H-Series an ideal surface finish for a wide range of applications, especially those with tight tolerance requirements. **Cerakote® H-Series** is compatible with a wide variety of substrate materials,

**Cerakote® H-Series** coatings are a two-component, easy-to-apply, oven cure system that are VOC exempt in all 50 States.<sup>1</sup> In addition to industry leading performance, these coatings have one of the lowest cost per square foot of any comparable coating on the market.

**Cerakote® H-Series** coatings are available in over 100 colors, many with adjustable gloss levels to suit your requirements. Most H-Series coatings can be mixed together to create unlimited custom colors and shades.

**Recommended applications include, but are not limited to:** Firearms, knives, tools, eye wear, consumer electronics, wearables, valves, sporting and athletic equipment, robotics, audio equipment, fresh and salt water applications and any other application requiring a

## H-280 Multi-Regional Earth

(1:18 Catalyst Ratio)

<b>Gloss Category at 60°</b>	<b>Flat, 0-6 Gloss Units</b>
<b>Theoretical Solids by Weight</b>	<b>33.5% +/- 2%</b>
<b>Theoretical Coverage per gallon at 1.0 mil</b>	<b>537.02 ft<sup>2</sup></b>
<b>Viscosity (Brookfield Viscometer)</b>	<b>97.8 cP</b>
<b>Recommended Film Thickness</b>	<b>0.5 mil to 2.0 mils</b>
<b>Dynamic CoF over SS (ASTM D1984)</b>	<b>TBD</b>
<b>5% Salt Spray at 2 mils (ASTM B117)</b>	<b>TBD hours</b>
<b>Gouge Hardness (ASTM D3363)</b>	<b>8h</b>
<b>Scratch Hardness (ASTM D3363)</b>	<b>8h</b>
<b>TQC Pen Hardness (ISO 1518)</b>	<b>9 (Newtons, 1mm tip)</b>
<b>Adhesion Cross-Cut Tape (ASTM D3359)</b>	<b>5b</b>
<b>Mandrel Bend (ASTM D522)</b>	<b>1 mm loss with 180° rotation</b>
<b>Impact (ASTM D2794)</b>	<b>140/140 inch-lbs</b>
<b>Liquid Density (g/mL)</b>	<b>1.45</b>

SHELF LIFE: 12 MONTHS FROM DATE OF SHIPMENT.

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The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.

1. Refer to product specific SDS and your local, state and federal regulations to ensure VOC compliance.

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